

Pocan[®] B3235XF

PBT–GF30

30% Glass Reinforced, Injection Molding, Improved flow

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>VALUE</i>		
Melt volume–flow rate	20	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294–4
Molding shrinkage (parallel)	0.4	%	ISO 294–4
<i>MECHANICAL PROPERTIES</i>			
	<i>VALUE</i>		
Tensile modulus	9200	MPa	ISO 527–1/–2
Stress at break	125	MPa	ISO 527–1/–2
Strain at break	2.7	%	ISO 527–1/–2
Flexural modulus	8700	MPa	ISO 178
Flexural strength	195	MPa	ISO 178
Flexural strain at flexural strength	3.3	%	ISO 178–A
Charpy impact strength (+23°C)	60	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	10	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	55	kJ/m ²	ISO 180/1U
Izod impact strength (–30°C)	55	kJ/m ²	ISO 180–1U
<i>THERMAL PROPERTIES</i>			
	<i>VALUE</i>		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75–1/–2

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.1	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	750	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	775	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	2	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES

VALUE

Comparative tracking index	475	V	IEC 60112
Comparative tracking index (PLC)	1	class	UL 746A

OTHER PROPERTIES

VALUE

Density	1470	kg/m ³	ISO 1183
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PROCESSING RECOMMENDATIONS

VALUE

Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-270	°C	
Mold temperature	80-100	°C	

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Viscosity–shear rate

